



**INSTRUCTION MANUAL**  
**Commercial Tilting Wet Grinder**

## **Dear Customer,**

We are glad to welcome you to the maxel family. At maxel, we make products with precision and at most quality, ensuring that our customers are deriving complete value for their money.

More than making your job effortless, we are delighted that we are assisting you in making the tastiest and healthiest foods every day!

## **Directions to Use:**

- Upon un-wrapping, remove the coconut scrapper and warranty card from the machine and keep it safe.
- In case of a three-phase machine, connect the wire to a three-phase power source using appropriate plug. Power ON the machine. In case, the machine is not running in CW direction seen from front, interchange any 2 wires. In case of single phase, machine is ready for plug and play.
- The Stopper plate should be adjusted in such a way that it is perpendicularly very close to drum but doesn't touch it.
- Before the first actual usage, grind some rice and discard the same for two times
- The order to be followed for grinding is as follows.
  - Make sure that machine is in straight position with tilt option locked.
  - Clean the drum with wet cloth. Clean the stone with water by taking it out.

- Fix Coconut Scrapper which is optional
  - Switch ON the machine
  - Add some water
  - Add rice gradually
  - Scrap the coconut (optional)
  - After attaining required consistency in batter, switch OFF the machine
  - Remove the coconut scrapper if fixed
  - Take the batter out by tilting the machine. After batter collection is over, tilt back the machine.
  - Wash with water and take out the same
  - Clean all parts of the machine with wet and dry cloth
- Gear oil should be changed once in 6 months to ensure smooth running of gearbox.

### **Do's & Don'ts:**

- Do not spill water inside the box through the gap between drum and box, as it will directly damage the gearbox and motor.
- Do not run the machine empty.
- Do not run the machine with any other grains, as it is specifically designed for grinding rice alone.
- Do not keep the roller stone hard on base stone / anywhere, as it will cause them to crack or even break. Do not place them on body or drum. Do not chip both the stones.
- Do not try to wash the machine directly with hoses.

- Do not leave the coconut scrapper in the machine when scrapping is not done. This can cause severe injury to the user while machine is running.
- Do not run the machine for more than 8 months without the change of gear oil.
- Do not place the machine on a slippery / sloping floor.
- Do not feed the machine before switching it ON.
- Do not put the hands inside the drum while running.
- Do not run the machine without proper earthing.
- Do not add excess water than required as it will slow down the grinding process.
- In case of power failure, please take some of the batter out before switching it ON the next time. Skipping this might load the motor heavily.



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